# Series 519









- 5/2

- Qn = 175 l/min

- Pilot valve width: 15 mm

- Pipe connection

- Compressed air connection output : M5

- Electrical connection: Plug, EN 175301-803, form C

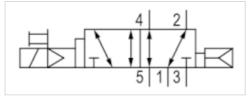
- Manual override : without detent

- single solenoid

- Air return with differential piston

- Pilot : Internal





Туре	Spool valve
Activation	Electrically
Pilot	Internal
Sealing principle	Soft sealing
Working pressure min./max.	1.5 8 bar
Control pressure min./max.	1.5 8 bar
Ambient temperature min./max.	5 50 °C
Medium	Compressed air
Max. particle size	5 μm
Oil content of compressed air	0 5 mg/m³
Nominal flow Qn	175 l/min
Connector standard	EN 175301-803
Protection class with connection	IP65
Duty cycle	100 %
Typ. switch-on time	20 ms
Typ. switch-off time	30 ms
mounting screws	M2.5 with slot

0.085 kg

# Technical data

Part No.	Compressed air connection	Compressed air connection	Operational voltage
	Input	Output	DC
51900002	M5	M5	-
51900003	M5	M5	-
51900004	M5	M5	-
51900001	M5	M5	24 V

Weight

Part No.	Operational voltage	Power consumption	Switch-on power
	AC 50 Hz	DC	AC 50 Hz
51900002	24 V	-	2 VA
51900003	110 V	-	2 VA
51900004	230 V	-	2 VA
51900001	-	1.6 W	-



The min. control pressure must be adhered to, since otherwise faulty switching and valve failure may result!

The pressure dew point must be at least 15 °C under ambient and medium temperature and may not exceed 3 °C .

The oil content of compressed air must remain constant during the life cycle.

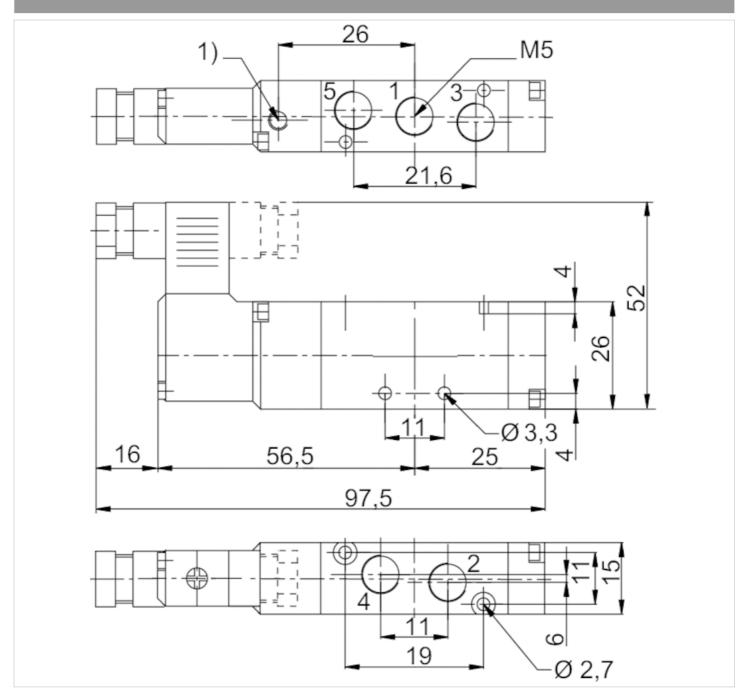
Use only the approved oils from AVENTICS. Further information can be found in the "Technical information" document (available in the MediaCentre).

Material	
Housing	Aluminum, anodized
Seals	Nitrile butadiene rubber
Front plate	Polyoxymethylene
Threaded bushing	Aluminum





#### Dimensions



1) Pilot Exhaust





- 5/2

- Qn = 175 l/min

- Pilot valve width: 15 mm

- Pipe connection

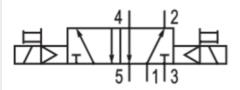
- Compressed air connection output : M5

- Electrical connection: Plug, EN 175301-803, form C

- Manual override : without detent

double solenoidPilot : Internal





Туре Spool valve Activation Electrically Pilot Internal Sealing principle Soft sealing Working pressure min./max. 1.5 ... 8 bar 1.5 ... 8 bar Control pressure min./max. Ambient temperature min./max. 5 ... 50 °C Medium Compressed air Max. particle size 5 µm Oil content of compressed air 0 ... 5 mg/m<sup>3</sup> Nominal flow Qn 175 l/min Connector standard EN 175301-803 Protection class with connection IP65 Duty cycle 100 % Typ. switch-on time 20 ms M2.5 with slot mounting screws Weight 0.135 kg

#### Technical data

Part No.	Compressed air connection	Compressed air connection	Operational voltage
	Input	Output	DC
51900006	M5	M5	-
51900007	M5	M5	-
51900008	M5	M5	-
51900005	M5	M5	24 V

Part No.	Operational voltage	Power consumption	Switch-on power
	AC 50 Hz	DC	AC 50 Hz
51900006	24 V	-	2 VA
51900007	110 V	-	2 VA
51900008	230 V	-	2 VA
51900005	-	1.6 W	-



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The oil content of compressed air must remain constant during the life cycle.

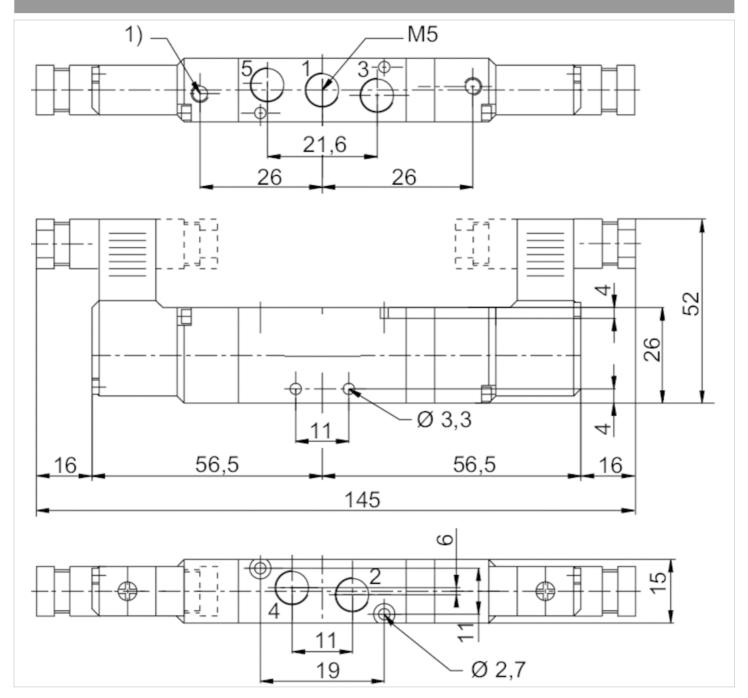
Use only the approved oils from AVENTICS. Further information can be found in the "Technical information" document (available in the MediaCentre).

Material	
Housing	Aluminum, anodized
Seals	Nitrile butadiene rubber
Front plate	Polyoxymethylene
Threaded bushing	Aluminum





#### Dimensions



1) Pilot Exhaust





- 5/3

- Qn = 175 l/min

- Pilot valve width: 15 mm

- closed center pressurized center exhausted center

- Pipe connection

- Compressed air connection output : M5

- Electrical connection: Plug, EN 175301-803, form C

- Manual override : without detent

double solenoidPilot : Internal



Туре Spool valve Activation Electrically Pilot Internal Sealing principle Soft sealing 1.5 ... 8 bar Working pressure min./max. 1.5 ... 8 bar Control pressure min./max. 5 ... 50 °C Ambient temperature min./max. Medium Compressed air

Max. particle size 5 μm

Oil content of compressed air 0 ... 5 mg/m³
Nominal flow Qn 175 l/min

Connector standard EN 175301-803

Protection class with connection IP65

Duty cycle 100 %

Typ. switch-on time 20 ms

Typ. switch-off time 50 ms

mounting screws M2.5 with slot

Weight 0.14 kg

#### Technical data

Part No.			Compressed air connection
			Input
51900010	41 12 51 17 13 7 14 1	closed center	M5
51900011	41 12 51 17 13 7 14 15	closed center	M5
51900012	41 12 51 17 13 7 14 1	closed center	M5
51900009	41 12 51 17 13 7 14 15 17 17 17 17 17 17 17 17 17 17 17 17 17	closed center	M5
51900126	7 2 2	pressurized center	M5
51900127	7 2 2	pressurized center	M5
51900128	7 2 2	pressurized center	M5
51900129	7 2 2	pressurized center	M5
51900087	5M 1 12 7M3	exhausted center	M5
51900088	5M 1 12 7M3	exhausted center	M5
51900089	5M 1 12 7M3	exhausted center	M5
51900090	41 12 111 111 111 111 111 111 111 111 11	exhausted center	M5





Part No.	Compressed air connection	Operational voltage	Operational voltage
	Output	DC	AC 50 Hz
51900010	M5	-	24 V
51900011	M5	-	110 V
51900012	M5	-	230 V
51900009	M5	24 V	-
51900126	M5	-	24 V
51900127	M5	-	110 V
51900128	M5	-	230 V
51900129	M5	24 V	-
51900087	M5	-	24 V
51900088	M5	-	110 V
51900089	M5	-	230 V
51900090	M5	24 V	-

Part No.	Power consumption	Switch-on power
	DC	AC 50 Hz
51900010	-	2 VA
51900011	-	2 VA
51900012	-	2 VA
51900009	1.6 W	-
51900126	-	2 VA
51900127	-	2 VA
51900128	-	2 VA
51900129	1.6 W	-
51900087	-	2 VA
51900088	-	2 VA
51900089	-	2 VA
51900090	1.6 W	-

The min. control pressure must be adhered to, since otherwise faulty switching and valve failure may result!

The pressure dew point must be at least 15 °C under ambient and medium temperature and may not exceed 3 °C .

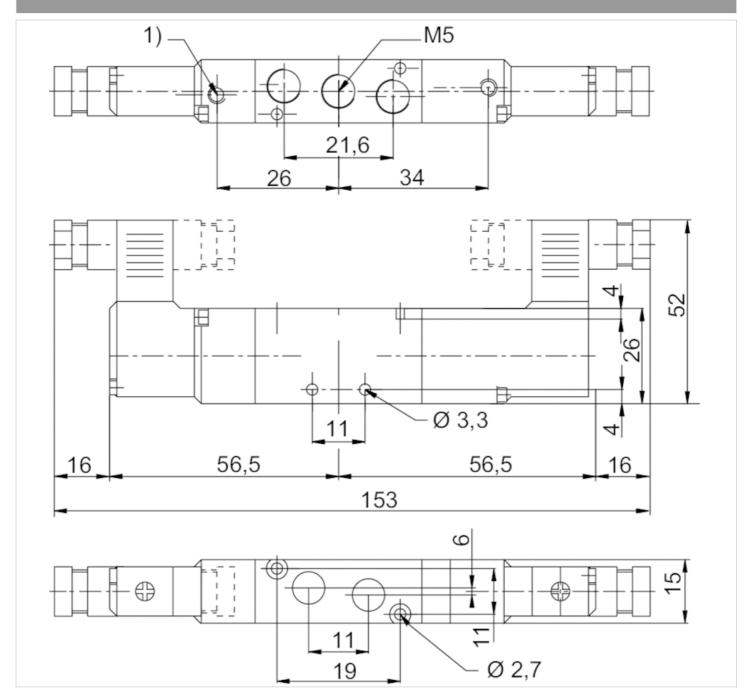
The oil content of compressed air must remain constant during the life cycle.

Use only the approved oils from AVENTICS. Further information can be found in the "Technical information" document (available in the MediaCentre).

Material	
Housing	Aluminum, anodized
Seals	Nitrile butadiene rubber
Front plate	Polyoxymethylene
Threaded bushing	Aluminum



#### Dimensions



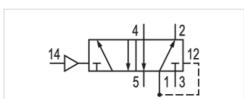
1) Pilot Exhaust





- Qn = 175 l/min
- Compressed air connection output M5
- Single air pilot
- With differential piston
- Pipe connection





Туре	Spool valve
Activation	pneumatically
Pilot	External
Sealing principle	Soft sealing
Flow rate value Qn	175 l/min
Working pressure min./max.	1.5 8 bar
Control pressure min./max.	1.5 8 bar
Ambient temperature min./max.	5 50 °C
Medium	Compressed air
Max. particle size	5 µm
Oil content of compressed air	0 5 mg/m³

М3

0.05 kg

## Technical data

Part No. Compressed air connection		Compressed air connection	
	Input	Output	
51900077	M5	M5	

#### Technical information

The min. control pressure must be adhered to, since otherwise faulty switching and valve failure may result!

The pressure dew point must be at least 15 °C under ambient and medium temperature and may not exceed 3 °C.

Mounting screw

Weight

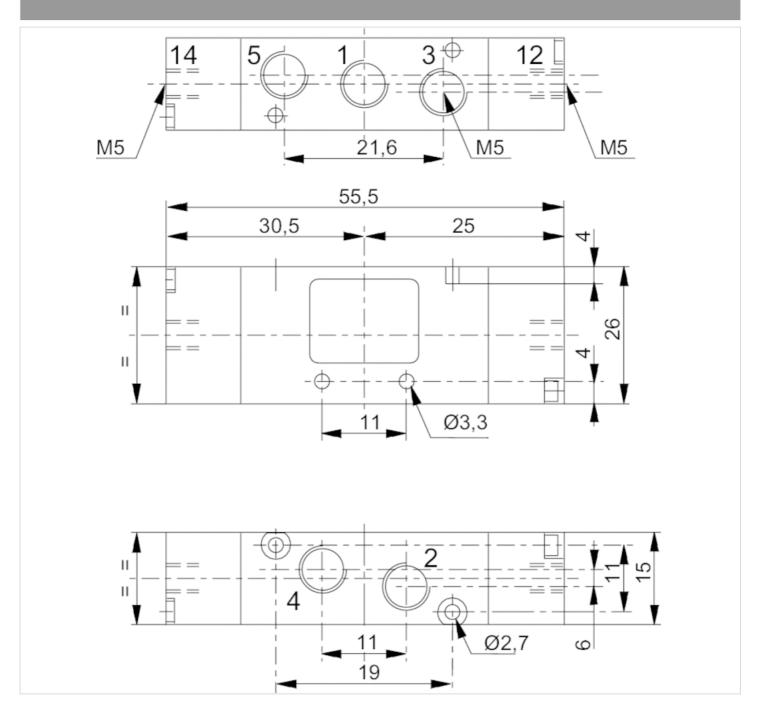
The oil content of compressed air must remain constant during the life cycle.

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Material		
Housing	Aluminum, anodized	
Seals	Nitrile butadiene rubber	
Front plate	Polyoxymethylene	
Threaded bushing	Aluminum	



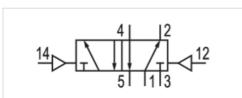
#### Dimensions





- Qn = 175 l/min
- Compressed air connection output M5
- double air pilot
- Pipe connection





Туре	Spool valve
Activation	pneumatically
Pilot	External
Sealing principle	Soft sealing
Flow rate value Qn	175 l/min
Working pressure min./max.	0 8 bar
Control pressure min./max.	1.5 8 bar
Ambient temperature min./max.	5 50 °C
Medium	Compressed ai
Max. particle size	5 µm

Mounting screw M3
Weight 0.05 kg

0 ... 5 mg/m<sup>3</sup>

#### Technical data

Part No.	Compressed air connection	air connection Compressed air connection	
	Input	Output	
51900078	M5	M5	

Oil content of compressed air

#### Technical information

The min. control pressure must be adhered to, since otherwise faulty switching and valve failure may result!

The pressure dew point must be at least 15 °C under ambient and medium temperature and may not exceed 3 °C .

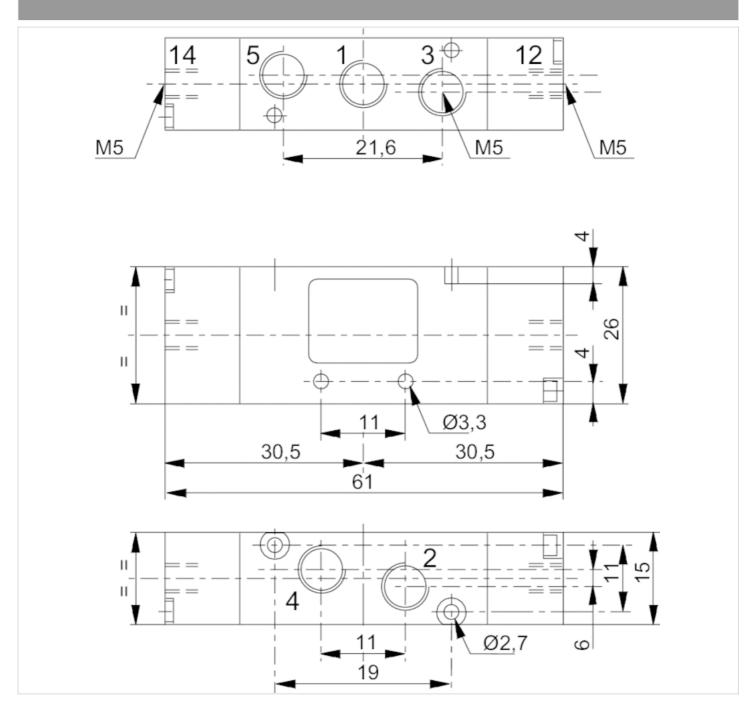
The oil content of compressed air must remain constant during the life cycle.

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Material		
Housing	Aluminum, anodized	
Seals	Nitrile butadiene rubber	
Front plate	Polyoxymethylene	
Threaded bushing	Aluminum	



#### Dimensions





# Series 355

- for 519



Weight See table below

## Technical data

Part No.	Suitable for Series	Scope of delivery	Port
35500324	aluminum base plates	Includes screws and seals.	M5
35500325	aluminum base plates	Includes screws and seals.	M5
35500326	aluminum base plates	Includes screws and seals.	M5
35500325	aluminum base plates	Includes screws and seals.	M5
35500328	aluminum base plates	Includes screws and seals.	M5
35500329	aluminum base plates	Includes screws and seals.	M5
35500330	aluminum base plates	Includes screws and seals.	M5
35500331	aluminum base plates	Includes screws and seals.	M5
35500332	aluminum base plates	Includes screws and seals.	M5

Part No.	Number of valve positions	Weight
35500324	2	0.105 kg
35500325	3	0.135 kg
35500326	4	0.165 kg
35500325	5	0.195 kg
35500328	6	0.225 kg
35500329	7	0.25 kg
35500330	8	0.28 kg
35500331	9	0.31 kg
35500332	10	0.34 kg

### Technical information

The min. control pressure must be adhered to, since otherwise faulty switching and valve failure may result!

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The oil content of compressed air must remain constant during the life cycle.

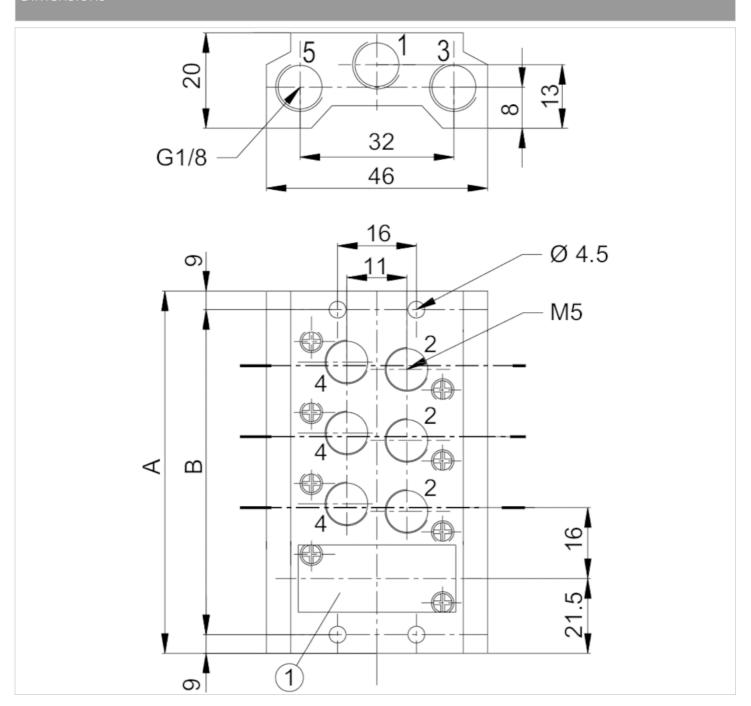
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Material	
Base plate	Aluminum

## Dimensions

#### Dimensions

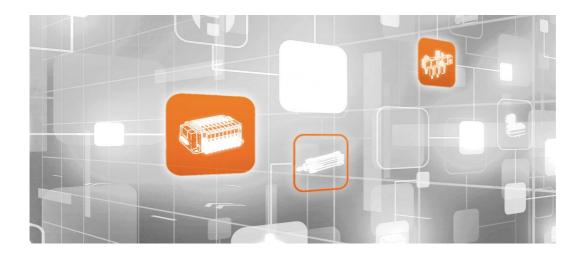


1) Blanking plate



Part No.	А	В
35500324	59	41
35500325	75	57
35500326	91	73
35500325	75	57
35500328	123	105
35500329	139	121
35500330	155	137
35500331	171	153
35500332	187	169

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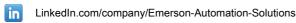


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